

## **SEMICONDUCTOR DEVICE**

### **CROSS-REFERENCE TO RELATED APPLICATIONS**

**[01]** This application is a continuation of U.S. application serial no. 10/376,237, filed March 3, 2003, which is a divisional of U.S. application serial no. 10/024,250, filed December 21, 2001, which is based upon and claims the benefit of priority from the prior Japanese Patent Application No. 2000-392288, filed December 25, 2000, the entire contents of which are incorporated herein by reference.

### **BACKGROUND OF THE INVENTION**

**[02]** 1. Field of the Invention

**[03]** The present invention relates to semiconductor storage devices such as a dynamic memory (DRAM) and a nonvolatile ferroelectric memory.

**[04]** 2. Description of the Related Art

**[05]** These days, a semiconductor memory is broadly been utilized as a storage device in electronic apparatuses such as, large-sized computers, personal computers, household electric products, and mobile phones. Examples of the semiconductor memory appearing on the market include a volatile dynamic RAM (DRAM), static RAM (SRAM), nonvolatile mask ROM (MROM), FlashE<sup>2</sup>PROM, and the like. Although particularly the DRAM is a volatile memory, it is superior in terms of low cost and high speed, and occupies a major part of the market at present. On the other hand, a nonvolatile ferroelectric memory using a

ferroelectric capacitor has been developed by respective makers, as it has a nonvolatile property, is many rewritable up to  $10^{12}$  times, and has a read/write time as short as that of a DRAM, and the like.

[06] FIG. 28A shows a circuit diagram of a conventional DRAM, and FIG. 28B shows a signal chart of an operation of the DRAM. As shown in FIG. 28A, one cell transistor CT0 is connected in series with one paraelectric capacitor CC0, one end (capacitor CC0 side) is connected to a plate line (PL), and the other end (cell transistor CT0 side) is connected to a bit line BL. Assuming that an amplitude voltage of the bit line is  $V_{aa}$ , the plate line is usually fixed at  $1/2V_{aa}$ .

[07] As a problem of the conventional DRAMs, the voltage of a word line WL for selecting a cell needs to be set to a boosted high voltage  $V_{pp}$ , the voltage applied to a memory cell transistor increases as a result, and size reduction of the memory cell transistor (size reduction of a gate oxide film thickness  $T_{ox}$ , channel length  $L$ , or the like) cannot be realized.

[08] As shown in FIG. 28B, during the operation, the voltage of the word line WL is raised to the voltage  $V_{pp}$ , and data is read into the bit line BL from a cell node CN0 of the DRAM cell. Thereafter, a sense amplifier is operated. When the data is "1" data, the voltage of the bit line BL is amplified to  $V_{aa}$ . When the data is "0" data, the voltage of the bit line BL is amplified to  $V_{ss}$ . The result is rewritten into the cell node CN0. Therefore, when the "1" data, that is,  $V_{aa}$  is rewritten into the cell node CN0, a threshold voltage of the cell transistor is set to  $V_{tcell}$ , then  $V_{pp} > V_{aa} + V_{tcell}$ , and a

high voltage, that is, the boosted voltage  $V_{pp}$  is required. In order to lower the voltage  $V_{pp}$ , the voltage  $V_{aa}$  and/or  $V_{tcell}$  may be reduced. However, when the voltage  $V_{aa}$  is lowered, a charge accumulated in the cell decreases, and deterioration of a data holding property and deterioration of a low voltage operation are caused. On the other hand, when  $V_{tcell}$  is lowered, the accumulated charge of the cell leaks to the bit line via the cell transistor, and the data holding property is deteriorated. Therefore, it is difficult to lower the voltage  $V_{pp}$ . For a conventional DRAM, the "0" data as well as the "1" data are rewritten. With the "0" data, the bit line voltage is  $V_{ss}$ . The boosted voltage  $V_{pp}$  at maximum is applied between gate and source of the cell transistor, that is, between word line and cell node, as shown by the waveform WL-CN0 on the signal chart.

- [09] As described above, in a conventional DRAM, in order to maintain the holding property of the data to be satisfactory,  $V_{tcell}$  cannot be lowered, the high voltage, that is, the boosted voltage  $V_{pp}$  needs to be applied to the cell transistor as a result, and this inhibits a size reduction of the cell transistor. Therefore, a problem occurs that the memory cell size cannot be reduced, and a chip size cannot be reduced. When the size of the cell transistor is forced to be reduced, insulating film collapse, deterioration of an operation property due to a Hot Carrier, and  $I_{off}$  increase by a short channel effect are generated. Therefore, with a design rule of the same development generation, as compared with a logic LSI, the gate oxide film thickness  $T_{ox}$  and channel length  $L$  of the cell transistor of the DRAM are large by 30 to 50 percentages in actual circumstances. In addition to the problem that the chip size cannot be small, the problem

of slow operation speed occurs in a DRAM-Logic mixed chip in which a logic section is constituted of a transistor having the same size as a cell transistor of the DRAM. To solve the problem, in a conventional technique, for a high-performance DRAM-Logic mixed chip, a transistor having a large  $T_{ox}$  and  $L$  is used in the DRAM cell transistor, core section requiring the boosted voltage, and I/O section. On the other hand, a transistor having a small  $T_{ox}$  and  $L$  is used in a DRAM peripheral circuit and the logic section. However, in this case, since two types of transistors are formed, the problem of process cost increase arises.

- [10] On the other hand, a method of driving a potential of the plate line PL and lowering  $V_{pp}$  with respect to the conventional DRAM is disclosed in the following:
- [11] 1) K. Fujishima et al. "A storage-node-boosted RAM with word line delay compensation" International Solid-State Circuits Conference Digest Technical Paper, pp. 66-67, 1982;
- [12] 2) M Aoki et al. "A 1.5 DRAM for battery-based application" IEEE Journal of Solid-State Circuits, vol. 24, No. 5, pp. 1206-1212, October 1989; and
- [13] 3) T. Yamauchi et al. "High-performance embedded SOI DRAM architecture for a low-power supply" IEEE Journal of Solid-State Circuit, vol. 35, No. 8, pp. 1169-1178, August 2000.
- [14] A circuit constitution of the DRAM of this system and a signal chart of the operation are shown in FIGS. 29A, 29B. In the DRAM of this system, the plate line

potential PL is amplified between Vss and Vaa, the bit line potential is amplified to Vaa (for "1" data) or Vss (for "0" data), thereafter the plate line potential PL is lowered to Vss, and "1" data of  $V_{pp} - V_{tcell}$  is written into the cell node CN0. Subsequently, the word line potential is lowered to some degree, the "1" data is prevented from leaking, the plate line potential PL is lowered to Vaa, and the "0" data of Vss is written into the cell node CN0 in this system.

[15] When the plate line potential PL is driven in this manner, as a result, a potential difference  $V_{sig}(1:0)$  of the "1" data and "0" data is  $V_{sig}(1:0) = V_{pp} - V_{tcell} + V_{aa}$ . The data is held to be satisfactory as compared with  $V_{sig}(1:0) = V_{aa}$  of the DRAM of a conventional plate line potential PL fixed system. According to this system, a doubled signal can be written similarly as use in the ferroelectric memory. However, on the condition of  $V_{pp} < V_{aa} + V_{tcell}$ ,  $V_{sig}(1:0) = V_{pp} - V_{tcell} + V_{aa} < 2V_{aa}$ . For example, as shown in FIG. 29B, on  $V_{pp} = V_{aa}$ ,  $V_{sig}(1:0) = 2V_{aa} - V_{tcell}$ . Consequently, similarly as in the DRAM of FIGS. 28A, 28B, the data is deteriorated because of a drop in the threshold value of the transistor. Moreover, in order to drive the plate line potential PL, the plate line needs to be separated for each memory cell, and the cell size increases. Another problem is that the driving of the plate line takes much time, which delays the operation.

[16] This problem occurs not only in a DRAM but also in a ferroelectric memory. Examples of a conventional ferroelectric memory include a memory whose plate line potential PL is fixed (the paraelectric capacitor of FIG. 28A is replaced with a ferroelectric capacitor), and

a memory whose plate line potential PL is driven (the paraelectric capacitor of FIG. 29A is replaced with a ferroelectric capacitor), and the problem is generated similarly as described above. Moreover, for a ferroelectric memory, the inventor of the present application has proposed a new nonvolatile ferroelectric memory in U.S. Patent No. 5,903,492 characterized by three factors : (1) use of a small memory cell with a 4F2 size; (2) use of an easily manufacturable flat transistor; and (3) use of a general-purpose random access function. In the ferroelectric memory disclosed in the U.S. Patent No. 5,903,492, one memory cell is constituted by connecting the cell transistor in parallel to the ferroelectric capacitor, one memory cell block is constituted by connecting a plurality of memory cells in series, one end of the block is connected to the bit line via a block selection transistor, and the other end of the block is connected to the plate. Also in the ferroelectric memory disclosed in the U.S. Patent No. 5,903,492, the systems in which the plate line potential PL is fixed, and the system whose plate line potential PL is driven, are present, resulting in the aforementioned problem.

- [17] As described above, in a conventional DRAM, conventional ferroelectric memory, or the ferroelectric memory disclosed in the U.S. Patent No. 5,903,492, in order to suppress an OFF current of the cell transistor, and maintain a data holding time, the voltage applied to the memory cell transistor increases. As a result, there is a problem that it is difficult to reduce the cell transistor and the cell size cannot be reduced in order to secure reliability. Moreover, in a transistor constitution which has one gate oxide film thickness, the

transistor of the peripheral circuit or the mixed logic section cannot be reduced, resulting in a deterioration in operation performance. Moreover, with use of a transistor which has two gate oxide film thicknesses, the performance of the peripheral circuit or the mixed logic section is raised, but process cost disadvantageously increases.

#### BRIEF SUMMARY OF THE INVENTION

**[18]** According to a first aspect of the present invention, there is provided a semiconductor memory device comprising a semiconductor memory circuit which includes a memory cell array including a plurality of memory cells arranged in a matrix form each constituted of a cell transistor and a capacitor whose one end is connected to a plate line, a plurality of word lines, and a plurality of bit lines constituting a pair of bit lines connected to a sense amplifier; and a control circuit which controls the semiconductor memory circuit to set the bit lines to a high level to write "1" data into the memory cells regardless of a logic level of data to be written, in a state where a potential of a gate of the cell transistor of each memory cell is raised from a first potential of a standby time to a second potential of an active time, and thereafter to set the bit lines to a low level to write "0" data into the memory cells with "0" data to be written, in a state where the potential of the gate of the cell transistor is changed to a third potential higher than the first potential and lower than the second potential.

**[19]** According to a second aspect of the present invention, there is provided a semiconductor memory device

comprising a semiconductor memory circuit which includes a memory cell array including a plurality of memory cells arranged in a matrix form each constituted of a cell transistor and a paraelectric capacitor having one end connected to a source of the cell transistor, a plurality of word lines connected to gates of the cell transistors of the memory cells, a plurality of pairs of bit lines connected to drains of the cell transistors of the memory cells, a plate line connected to the other end of the paraelectric capacitor, and a plurality of sense amplifier circuits each connected to a corresponding pair of bit lines; and a control circuit which controls the semiconductor memory circuit in an operation time to raise the word lines to be selected from a first potential to a second potential to read cell data from the memory cells onto the bit lines, thereafter set the bit lines to a high level to write "1" data into the memory cells regardless of a logic level of data to be written, thereafter set the selected word lines to a third potential lower than the second potential and higher than the first potential, set the bit lines to a low level with "0" data to be written to write "0" data into the memory cells, and thereafter to lower the selected word lines to the first potential.

- [20]** According to a third aspect of the present invention, there is provided a semiconductor memory device comprising a semiconductor memory circuit which includes a memory cell array including a plurality of memory cells arranged in a matrix form each constituted of a cell transistor and a ferroelectric capacitor having one end connected to a source of the cell transistor, a plurality of word lines connected to gates of the cell transistors of the memory cells, a plurality of pairs of bit lines



connected to drains of the cell transistors of the memory cells, a plate line connected to the other end of the ferroelectric capacitor, and a plurality of sense amplifier circuits each connected to a corresponding pair of bit lines; and a control circuit which controls the semiconductor memory circuit in an operation time to raise the word lines to be selected from a first potential to a second potential to read cell data from the memory cells onto the bit lines, thereafter set the bit lines to a high level to write "1" data into the memory cells regardless of a logic level of data to be written, thereafter set the selected word lines to a third potential lower than the second potential and higher than the first potential, set the bit lines to a low level with "0" data to be written to write "0" data into the memory cells, and thereafter to lower the selected word lines to the first potential.

- [21] According to a fourth aspect of the present invention, there is provided a semiconductor memory device comprising a semiconductor memory circuit which includes a memory cell array including a plurality of memory cells arranged in a matrix form each constituted of a cell transistor and a ferroelectric capacitor having one end connected to a source of the cell transistor, a plurality of word lines connected to gates of the cell transistors of the memory cells, a plurality of pairs of bit lines connected to drains of the cell transistors of the memory cells, a plate line connected to the other end of the ferroelectric capacitor, and a plurality of sense amplifier circuits each connected to a corresponding pair of bit lines; and a control circuit which controls the semiconductor memory circuit in an operation time to raise the word lines to be selected from a first

potential to a third potential and raise the plate line from the first potential to the third potential and subsequently lower the plate line to the first potential, amplify a signal by the sense amplifiers in this state, thereafter set the bit lines to a high level and raise the word line to a second potential higher than the third potential to write "1" into the memory cells regardless of a logic level of data to be written, thereafter lower the word line to the third potential, again raise the plate line to the third potential, thereafter set the bit line to a low level with "0" data to be written to write "0" data into the memory cells, and thereafter to lower the selected word lines to the first potential.

- [22] According to a fifth aspect of the present invention, there is provided a semiconductor memory device comprising a semiconductor memory circuit which includes a memory cell array including a plurality of memory cells in a matrix form each constituted of a cell transistor and a ferroelectric capacitor connected in parallel between source and drain terminals of the cell transistor, a plurality of word lines connected to gates of the cell transistors, a plurality of pairs of bit lines, a plurality of block selection transistors each connected between one end of the memory cells connected in series in a corresponding row and a corresponding bit line, a plurality of plate lines each connected to the other end of the memory cells connected in series in the corresponding row, and a plurality of sense amplifier circuits each connected to a corresponding pair of bit lines; and a control circuit which controls the semiconductor memory circuit in an operation time to raise gate potentials of the block selection transistors to be selected from a first potential to a second

potential to read cell data from the memory cells of the selected block selection transistors onto the bit lines, thereafter set the bit lines to a high level to write "1" data into the memory cells regardless of a logic level of data to be written, thereafter set the gate potentials of the selected block selection transistors to a third potential lower than the second potential and higher than the first potential, set the bit line to a low level with "0" data to be written to write "0" data into the memory cells, and thereafter to lower the gate potentials of the selected block selection transistors to the first potential.

#### BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING

**[23]** FIG. 1A shows a circuit diagram of a DRAM memory cell in a first embodiment of the present invention, and FIG. 1B shows a signal chart of the cell.

**[24]** FIG. 2A is a DRAM circuit in a second embodiment of the present invention, and shows a DRAM circuit constitution for realizing an operation described with reference to FIGS. 1A, 1B. FIG. 2B is a block diagram of the DRAM circuit of FIG. 2A and a control circuit of the DRAM circuit.

**[25]** FIG. 3 is a signal chart of the circuit of FIG. 2.

**[26]** FIG. 4 is a diagram similar to that of FIG. 2, showing the DRAM circuit in a third embodiment of the present invention, and shows another circuit constitution for realizing the operation described with reference to FIGS. 1A, 1B.

[27] FIG. 5 shows the signal chart of the circuit of FIG. 4.

[28] FIG. 6A is a circuit diagram of the DRAM memory cell in a fourth embodiment of the present invention, and FIG. 6B shows the signal chart.

[29] FIG. 7A is a circuit diagram of the DRAM memory cell in a fifth embodiment of the present invention, and FIG. 7B shows the signal chart.

[30] FIG. 8A is a circuit diagram of a ferroelectric memory cell in a sixth embodiment of the present invention, and FIG. 8B shows the signal chart.

[31] FIG. 9 shows a ferroelectric memory circuit in a seventh embodiment of the present invention, and shows a circuit constitution example for realizing the operation described with reference to FIGS. 8A, 8B.

[32] FIG. 10A is a circuit diagram of the ferroelectric memory cell in an eighth embodiment of the present invention, and FIG. 10B shows the signal chart.

[33] FIG. 11 shows the ferroelectric memory circuit in a ninth embodiment of the present invention, and shows a circuit constitution for realizing the operation described with reference to FIGS. 10A, 10B.

[34] FIG. 12A is a circuit diagram of the ferroelectric memory cell in a tenth embodiment of the present invention, and FIG. 12B shows the signal chart.

- [35] FIG. 13A is a circuit diagram of the ferroelectric memory cell in an eleventh embodiment of the present invention, and FIG. 13B shows the signal chart.
- [36] FIG. 14A is a circuit diagram of the ferroelectric memory cell in a twelfth embodiment of the present invention, and FIG. 14B shows the signal chart.
- [37] FIG. 15 shows the ferroelectric memory circuit in a thirteenth embodiment of the present invention, and shows a circuit constitution for realizing the operation described with reference to FIGS. 13A, 13B, or 14A, 14B.
- [38] FIG. 16A is a circuit diagram of the ferroelectric memory cell in a fourteenth embodiment of the present invention, and FIG. 16B shows the signal chart.
- [39] FIG. 17 shows the ferroelectric memory circuit in a fifteenth embodiment of the present invention, and shows a circuit constitution for realizing the operation described with reference to FIGS. 16A, 16B.
- [40] FIG. 18A shows a circuit constitution of a row decoder applicable to the DRAM or the ferroelectric memory of each of the aforementioned embodiments, and FIG. 18B shows the signal chart.
- [41] FIG. 19A is a diagram similar to FIG. 18A, showing another circuit constitution of the row decoder applicable to the DRAM or the ferroelectric memory according to the respective embodiments, and FIG. 19B shows the signal chart.

- [42] FIG. 20A shows a constitution of a signal generation circuit for the row decoder for generating a WDRV signal applied to the row decoder circuit diagram described with reference to FIGS. 18A, 18B or 19A, 19B, and FIG. 20B shows the signal chart.
- [43] FIG. 21A shows a boosted voltage potential  $V_{pp}$  generation circuit applicable to the DRAM or the ferroelectric memory according to the respective embodiments, and FIG. 21B shows the signal chart.
- [44] FIG. 22A shows the boosted voltage potential  $V_{pp}$  generation circuit applicable to the DRAM or the ferroelectric memory according to the respective embodiments, and FIG. 22B shows the signal chart.
- [45] FIG. 23 shows an output buffer circuit applicable to the DRAM or the ferroelectric memory according to the respective embodiments.
- [46] FIG. 24A shows an example of a gate oxide film thickness of a transistor in a conventional DRAM-Logic mixed chip. FIG. 24B shows an example of the gate oxide film thickness of the transistor in the DRAM-Logic mixed chip to which the respective embodiments shown in FIGS. 1A to 17 are applied. FIG. 24C shows an example of the gate oxide film thickness of the transistor in the DRAM-Logic mixed chip to which the respective embodiments shown in FIGS. 1A to 23 are applied.
- [47] FIG. 25A shows an example of the gate oxide film thickness of the transistor in a conventional DRAM. FIG. 25B shows an example of the gate oxide film thickness of the transistor in another conventional DRAM.

FIG. 25C shows an example of the gate oxide film thickness of the transistor in the DRAM chip to which the respective embodiments shown in FIGS. 1A to 17 are applied. FIG. 25D shows an example of the gate oxide film thickness of the transistor in the DRAM chip to which the respective embodiments shown in FIGS. 1 to 23 are applied.

[48] FIG. 26A shows the row decoder circuit constitution applicable to the DRAM or the ferroelectric memory according to the respective embodiments, and FIG. 26B shows the signal chart.

[49] FIG. 27A shows an example of the signal generation circuit for generating a signal WDRV<sub>k</sub> to the row decoder circuit of FIG. 26A. FIG. 27B shows the signal chart.

[50] FIG. 28A shows a circuit constitution of the conventional DRAM, and FIG. 28B shows the signal chart.

[51] FIG. 29A shows another circuit constitution of the conventional DRAM, and FIG. 29B shows the signal chart.

#### DETAILED DESCRIPTION OF THE INVENTION

[52] Embodiments of the present invention will be described hereinafter with reference to the drawings.

[53] (First Embodiment)

[54] FIG. 1A shows a circuit diagram of a memory cell of a DRAM according to a first embodiment of the present invention, and FIG. 1B shows a related signal chart.

- [55] A memory cell has a constitution in which one cell transistor CT0 and one paraelectric capacitor CC0 are connected in series, one end of the memory cell is connected to a plate line PL, and the other end is connected to a bit line BL. As a paraelectric material, in addition to  $\text{SiO}_2$ ,  $\text{Si}_x\text{N}$ ,  $\text{SiNO}$ ,  $\text{TaO}$ ,  $\text{BaSrTiO}$ , and the like can be used.
- [56] When a bit line amplitude voltage is  $V_{aa}$ , the plate line is usually fixed at  $1/2V_{aa}$ . An equivalent circuit of the cell is the same as that of a conventional DRAM.
- [57] FIG. 1B shows respective potentials of a word line WL, bit line BL, and cell node CN0, and a voltage WL-CN0 between word line and cell node. As shown in FIG. 1B, during standby, the bit line is pre-charged at  $V_{aa}$ . During an operation, a selected word line voltage is boosted, for example, to a high potential, that is, a boosted voltage  $V_{pp}$  from  $V_{ss}$  (e.g., ground potential), a cell transistor is turned ON, and cell data is read into the bit line from the memory cell. In this case, the word line starts to rise to  $V_{pp}$  from  $V_{ss}$ , data is "0" data, the data is read, and both the cell node CN0 and the bit line BL indicate a value  $V_{aa}-2V_s$  in which  $V_{aa}$  decreases by a read signal  $2V_s$ . On the other hand, when the data is "1", the CN0 potential is  $V_{aa}$ , and there is no change. Here, a signal  $2V_s$  is set. When a reference potential is set to  $V_{aa}-V_s$ , the signal of "1" and "0" is  $V_s$ . Therefore, a gate-source (WL-CN0) voltage or a gate-drain (WL-BL) voltage of the cell transistor is  $V_{pp}-V_{aa}-2V_s$  with the "0" data, and is  $V_{pp}-V_{aa}$  at maximum with the "1" data. On the other hand, the voltage between drain and source (BL-CN0) is  $V_{aa}$  at maximum.



[58] Subsequently, after the cell data is read, all the bit lines are precharged at  $V_{aa}$ . Thereby, the "1" data is written into all selected memory cells. In this case, a gate-source voltage or a gate-drain voltage of the cell transistor is  $V_{pp}-V_{aa}$  at maximum, and a source-drain voltage is 0V.

[59] Subsequently, a word line voltage is lowered, for example, to  $V_{aa}$  from  $V_{pp}$ . A bit line voltage is unchanged at  $V_{aa}$ , when written data is the "1" data. With the "0" data, the voltage is lowered to  $V_{ss}$ . Thereby, when the cell data to be written is "1", the cell node CN0 is  $V_{aa}$ , and the bit line voltage is  $V_{aa}$ . Therefore, the voltage applied to the cell transistor drops. That is, the gate-source voltage of the cell transistor drops to 0V, the gate-drain voltage drops to 0V, and the source-drain voltage drops to 0V. On the other hand, in this case, when the cell data to be written is "0", and when the word line voltage  $V_{aa}$  is higher than a threshold voltage of the cell transistor (i.e.,  $V_{aa}>V_{tcell}$ ),  $V_{ss}$  of the "0" data is propagated to the cell node CN0 from the bit line. Therefore, the cell node CN0 indicates  $V_{ss}$ , the bit line voltage is  $V_{ss}$ , and the voltage applied to the cell transistor therefore drops. That is, the gate-source voltage of the cell transistor is  $V_{aa}$ , the gate-drain voltage is  $V_{aa}$ , and the source-drain voltage drops to 0V. Thereafter, the word line is lowered to  $V_{ss}$ , the bit line is precharged at  $V_{aa}$ , and a one-cycle operation ends.

[60] According to the first embodiment, for the maximum voltage applied to the cell transistor, the gate-source voltage=gate-drain voltage= $V_{aa}$  or  $V_{pp}-V_{aa}-2V_s$ . Moreover, the drain-source voltage= $V_{aa}$ . When  $V_{aa}>V_{tcell}$ , a  $V_s$

value is of the order of 100 mV,  $V_{pp}-2V_s < 2V_{aa}$  is normal, and a voltage of  $V_{aa}$  or more can be prevented from being applied to the cell transistor. That is, only the "1" data is written on a condition that the word line voltage is boosted. Therefore, source and drain voltages rise, and the high voltage is not applied to the cell transistor. On the other hand, when the "0" data is written, the word line voltage is lowered, and the high voltage is not applied to the cell transistor. Therefore, the threshold voltage of the cell transistor can sufficiently be raised. While the data holding time is maintained, the voltage applied to the memory cell transistor can be largely reduced. Moreover, reduction of a gate oxide film thickness, channel length  $L$ , and the like of the cell transistor can be realized, the cell size is reduced, and the chip size can be reduced. Furthermore, the size of the transistor can be reduced. When the memory cell is realized by a transistor having a performance as high as that of an LSI, voltage reduction, and speed increase can be achieved. Additionally, in a system in which the bit line is precharged at  $V_{aa}$ , power consumption increases as compared with a conventional system in which the bit line is precharged at  $1/2V_{aa}$ . However, it is considered that the  $V_{aa}$  precharge system is inevitably employed broadly in future, and therefore the increase of power consumption is inevitable. That is, in recent years, the bit line amplitude of the DRAM has been less than 2V. In this situation, in the  $1/2 V_{dd}$  precharge system, an operation condition of a sense amplifier transistor of NMOS or PMOS of a flip-flop type sense amplifier is  $1/2V_{aa}-V_t > 0$ . Therefore, the operation is difficult now, and the  $V_{aa}$  precharge system will inevitably be a mainstream.

[61] (Second Embodiment)

[62] FIG. 2A shows a DRAM circuit constitution for realizing the operation described with reference to FIGS. 1A, 1B. FIG. 2B is a block diagram showing the DRAM circuit of FIG. 2A and a control circuit of the DRAM circuit.

[63] In the DRAM circuit of FIG. 2A, a circuit PRE for precharging bit lines BL and /BL of a cell array MA to  $V_{aa}$ , and a control signal HEQL are added to a usual DRAM constitution. Moreover, a PHT signal for separating a sense amplifier circuit S/A and cell array, and a separation transistor Ts are added. FIG. 2A shows a pair of bit lines BL and /BL and an associated constitution. However, in actuality, a large number of circuits constituted as shown in FIG. 2A are arranged in the word line direction to construct the memory cell array. This also applies to the following embodiments. Moreover, the word line is selected in a row, and CSL is selected in a column. The operation of the DRAM circuit of FIG. 2A is controlled by the control circuit of FIG. 2B. Since the constitution shown in FIG. 2B is similar to corresponding constitutions of the following embodiments, illustration and description thereof is omitted in the following embodiments.

[64] Similarly as FIG. 1A, the memory cell has a constitution in which one cell transistor CT0 and one paraelectric capacitor CC0 are connected in series, one end is connected to the plate line (PL), and the other end is connected to the bit line (BL). Assuming that the bit line amplitude voltage is  $V_{aa}$ , the plate line is usually fixed at  $1/2V_{aa}$ .

- [65] FIG. 3 shows a signal chart of the circuit of FIG. 2A. FIG. 3 shows an equalization signal HEQL, word line WL0, dummy word line DWL0, PHT signal, sense amplifier control signal /SAN, column selection signal CSL0, cell node CN0, bit lines BL and /BL on a cell array side, and bit lines BLSA and /BLSA on a sense amplifier side.
- [66] As shown in FIG. 3, during standby, HEQL is set to an L level, and the bit line is pre-charged at Vaa. During operation, the voltage of the selected word line WL0 is boosted, for example, to Vpp from Vss, the cell transistor is turned ON, and the cell data is read into the bit line from the memory cell. In this case, the word line starts to rise to Vpp from Vss, the data is simultaneously read, and the "0" data both in the cell node CN0 and bit line /BL indicates a value Vaa-2Vs decreased from Vaa by the read signal 2Vs. On the other hand, the "1" data has a CN0 potential of Vaa, and there is unchanged. Here, the reference potential DWL0 is lowered, Vaa-Vs is generated, and the signal of "1" or "0" is therefore Vs. Therefore, the gate-source (WL-CN0) voltage or the gate-drain (WL0-/BL) voltage of the cell transistor is Vpp-Vaa-2Vs at maximum with the "0" data, and is Vpp-Vaa at maximum with the "1" data. The voltage between drain and source (/BL-CN0) is Vaa at maximum.
- [67] After the cell data is read in this manner, the PHT signal is lowered to Vss from Vpp, the separation transistor disposed in the bit line between the sense amplifier circuit and the cell array is turned OFF, HEQL is lowered again, and all the bit lines on the cell region side are precharged. Thereafter, the "1" data can be written into all the selected memory cells. In this case, the gate-source voltage or the gate-drain voltage

at maximum, and the

transistor is OFF, on the  
read, the read data is  
the cell data is read  
CSL0 is raised, and  
1 data is read outside  
sed, and external data  
via DQ and /DQ lines.  
bit line on the sense  
the "1" data, and Vss  
QL is set to H level,  
d. Subsequently, the  
example, to Vaa from  
, and the separation  
case, when the cell  
, the cell node CN0  
ge on the cell array  
voltage on the sense  
the voltage applied to  
is, the gate-source  
s 0V, the gate-drain  
voltage drops to 0V.  
data to be written is  
voltage Vaa is higher  
cell transistor (i.e.,  
Vaa of the separation  
eshold voltage of the  
, Vss of the "0" data  
de and further to the  
fier side. Therefore,  
the bit line voltage on  
voltage of the bit line

on the sense amplifier side is  $V_{ss}$ , and therefore the voltage applied to the cell transistor drops. That is, the gate-source voltage of the cell transistor is  $V_{aa}$ , the gate-drain voltage is  $V_{aa}$ , and the source-drain voltage drops to 0V. Thereafter, the voltage of the word line is lowered to  $V_{ss}$ , the bit line is precharged at  $V_{aa}$ , and one-cycle operation ends.

- [69] Similarly as FIGS. 1A, 1B, in the operation shown in FIG. 3, only the "1" data is surely written on the condition that the word line voltage is boosted. On the other hand, when the "0" data is written, the word line voltage is lowered. Therefore, a voltage which is not less than  $V_{aa}$  is prevented from being applied to the cell transistor. Therefore, the threshold voltage of the cell transistor is sufficiently raised. While the data holding time is maintained, the voltage applied to the memory cell transistor is reduced, and the cell transistor and chip size can be reduced. Moreover, the size of the transistor can be reduced, and the memory cell can be realized by a transistor having a performance as high as that of an LSI, and a voltage reduction and speed increase can be achieved. Furthermore, in the constitution, during reading, BL, /BL, BLSA, /BLSA indicate  $V_{aa}$  or  $V_{aa}-2V_s$ , then  $PHT=V_{pp}$  is set. Moreover, during writing of the "0" data, when BL, /BL, BLSA, /BLSA indicate  $V_{ss}$ , then  $PHT=V_{aa}$  is set. Therefore, a high voltage is not applied to the separation transistor. Additionally, the precharge circuit to  $V_{aa}$  is not disposed on the sense amplifier side. However, to return to the precharge,  $PHT=V_{aa}$  is unchanged, BL and /BL are set to  $V_{aa}$ , BLSA and /BLSA sides are first boosted to a potential of  $V_{aa}-V_t$ , and subsequently  $PHT=V_{pp}$  is set. Thereby, without applying the high voltage to the

separation transistor, the BLSA and /BLSA sides can be precharged at Vaa. Additionally, the equalization circuit to Vaa may also be disposed on the sense amplifier side.

**[70]** (Third Embodiment)

**[71]** FIG. 4 shows a modification example of the circuit constitution shown in FIG. 2A. This example is different from the circuit constitution shown in FIG. 2A in that an equalization circuit EQ to Vaa is disposed on the sense amplifier side. This constitution can realize an effect similar to the effect of the circuit constitution shown in FIG. 2A. FIG. 5 shows the signal chart of the circuit of FIG. 4. The circuit operates and produces the effect similarly as FIG. 3, but is different from the circuit of FIG. 3 in that HEQL remains at the H level in an active state. Moreover, it is unnecessary to equalize the bit lines /BL and BL to be Vaa, after the cell data is read and PHT is lowered. Assuming that a bit line capacity is Cb, and a cell capacity is Cs, usually Cb/Cs=5 to 10. Furthermore, the bit line is precharged at Vaa during standby. Therefore, after the "0" data is read, the bit line potential is  $Cb \cdot Vaa / (Cb + Cs) = 0.83 \text{ Vaa}$  to  $0.9 \text{ Vaa}$ . Without equalization to Vaa, the "0" data can substantially be written as "1". Of course, during reading of the "1" data, since the cell node indicates Vaa, there is no problem.

**[72]** As described above, the embodiments of FIGS. 4 and 5 are effective systems for the DRAM which has a large Cb/Cs ratio. According to the embodiment system, while the effect is produced similarly as the embodiments of FIGS. 1 to 3, the Vaa equalization can be disposed on the

sense amplifier side, the circuit on the sense amplifier side can be shared by the cell arrays on opposite sides, and the chip size can be reduced as much.

**[73]** (Fourth Embodiment)

**[74]** FIG. 6A shows a circuit constitution of the DRAM memory cell in a fourth embodiment of the present invention, and FIG. 6B shows the signal chart.

**[75]** The memory cell has a constitution in which one cell transistor CT0 and one paraelectric capacitor CC0 are connected in series, one end is connected to the plate line PL, and the other end is connected to the bit line BL. As the paraelectric material, in addition to SiO<sub>2</sub>, Si<sub>x</sub>N, SiNO, TaO, BaSrTiO, and the like can be used.

**[76]** The circuit constitution of the memory cell of the DRAM in the fourth embodiment is substantially the same as the circuit constitution of the memory cell of the DRAM in the first embodiment of FIG. 1A. Moreover, the signal chart is substantially the same as the signal chart in FIG. 1B.

**[77]** The fourth embodiment is different from the first embodiment shown in FIGS. 1A and 1B in that the word line potential is set to a negative potential (-V<sub>nn</sub>) during standby. Thereby, when the cell transistor is OFF, the voltage between gate and source is kept negative (-V<sub>nn</sub>), and the transistor is further deeply OFF. Therefore, the threshold voltage V<sub>tcell</sub> of the cell transistor drops, and the boosted potential V<sub>pp</sub> drops. In this manner, it is possible to combine the system in which the word line



is kept at the negative potential with the embodiments shown in FIGS. 1A, 1B.

[78] A WL-CN0 potential on a "1" data side is

[79]  $(-V_{aa}-V_{nn})$  during standby. On the other hand, in an active state, when the word line is raised to  $V_{pp}$ , the potential is  $(V_{pp}-V_{aa}+2V_s)$ . In a relation of a work function, an actual positive/negative bias between gate and channel changes. Therefore, when the word line voltage is biased to be slightly negative, a stress electric field is small. Moreover, when  $V_{tcell}$  is lowered, a substrate bias effect decreases, and the  $V_{pp}+V_{nn}$  value is reduced. There is an effect that the stress electric field of a core circuit decreases.

[80] (Fifth Embodiment)

[81] FIG. 7A shows a circuit constitution of the memory cell of the DRAM in a fifth embodiment of the present invention, and FIG. 7B shows the signal chart.

[82] The circuit constitution of the memory cell of the DRAM in the fifth embodiment is substantially the same as the circuit constitution of the memory cell of the DRAM in the first embodiment of FIG. 1A. Moreover, the signal chart is substantially the same as the signal chart in FIG. 1B.

[83] The fifth embodiment is different from the first embodiment in FIGS. 1A, 1B in that the plate line PL is driven between  $V_{ss}$  and  $V_{aa}$ . That is, in the fifth embodiment, the plate line PL is set to a high level ( $V_{aa}$ ) of the bit line potential during standby, and is

lowered to a low level ( $V_{ss}$ ) from the high level ( $V_{aa}$ ) during the operation. In the first embodiment of FIGS. 1A, 1B, the plate line PL is set to a voltage ( $1/2V_{aa}$ ) between the high level ( $V_{aa}$ ) and the low level ( $V_{ss}$ ).

[84] In the conventional plate line driving system of FIGS. 29A, 29B, the difference between the "1" data and the "0" data is  $2V_{aa}-V_{tcell}$ , and is not more than the threshold value. However, in the fifth embodiment, with a combination of the plate driving with the invention of FIG. 1, a difference ( $WL-CN0$ ) between the "1" data and the "0" data can be raised to  $2V_{aa}$ , and is not less than the threshold value.

[85] (Sixth Embodiment)

[86] FIG. 8A shows a circuit constitution of a ferroelectric memory cell in a sixth embodiment of the present invention, and FIG. 8B shows the signal chart.

[87] The memory cell has a constitution in which one cell transistor CT0 and one ferroelectric capacitor CC0 are connected in series, one end is connected to the plate line PL, and the other end is connected to the bit line BL. Examples of a ferroelectric material include  $PbZrTiO_4$ ,  $SrBiTaO_4$ , and the like. Assuming that the bit line amplitude voltage is  $V_{aa}$ , the plate line is usually fixed at  $1/2V_{aa}$ .

[88] FIG. 8B shows the respective potentials of the word line WL, bit line BL, and cell node CN0, and the voltage  $WL-CN0$  between word line and cell node. As shown in FIG. 8B, the bit line is precharged at  $V_{aa}$  during

standby. During operation, the selection word line voltage is raised to a high potential, that is, a boosted potential  $V_{pp}$  from  $V_{ss}$  (e.g., ground potential), the cell transistor is ON, and the cell data is read into the bit line from the memory cell. In this case, when the word line starts to rise to  $V_{pp}$  from  $V_{ss}$ , and when the data is the "0" data, the potentials of both the cell node CN0 and the bit line BL simultaneously drop from  $V_{aa}$  by a polarized/reversed charge ( $Pr \cdot C_b$ ) by reading of the data, and indicate  $V_{aa}-V_0$ . On the other hand, when the data is the "1" data, polarization/reverse does not occur, and the potential slightly drops by the charge of the paraelectric component, and indicates  $V_{aa}-V_1$ . Therefore, the gate-source (WL-CN0) and gate-drain (WL-BL) voltages of the cell transistor are both  $V_{pp}-V_{aa}-V_0$  at maximum with the "0" data, and  $V_{pp}-V_{aa}-V_1$  at maximum with the "1" data. Moreover, the source-drain (BL-CN0) voltage is  $V_{aa}$  at maximum.

[89] Subsequently, after the cell data is read, all the bit lines are precharged at  $V_{aa}$ . Thereby, the "1" data is written into all the selected memory cells. In this case, the gate-source voltage and gate-drain voltage of the cell transistor are both  $V_{pp}-V_{aa}$  at maximum, and the source-drain voltage is 0V.

[90] Subsequently, the word line voltage is lowered, for example, to  $V_{aa}$  from  $V_{pp}$ . The bit line voltage is unchanged at  $V_{aa}$  when the written data is the "1" data, and is lowered to  $V_{ss}$  with the "0" data. Thereby, when the written cell data is "1", the cell node CN0 indicates  $V_{aa}$ , the bit line voltage is  $V_{aa}$ , and the voltage applied to the cell transistor therefore drops. That is, the gate-source voltage of the cell transistor

is 0V, the gate-drain voltage is 0V, and the source-drain voltage drops to 0V. On the other hand, in this case, when the data to be written is "0", and when the word line voltage  $V_{aa}$  is higher than the threshold voltage of the cell transistor (i.e.,  $V_{aa} > V_{tcell}$ ),  $V_{ss}$  of the "0" data is propagated to the cell node CN0 from the bit line. Therefore, the cell node CN0 indicates  $V_{ss}$ , the bit line voltage is  $V_{ss}$ , and therefore the voltage applied to the cell transistor drops. That is, the gate-source voltage of the cell transistor is  $V_{aa}$ , the gate-drain voltage is  $V_{aa}$ , and the source-drain voltage drops to 0V. Thereafter, the voltage of the word line is lowered to  $V_{ss}$ , the bit line is precharged at  $V_{aa}$ , and one-cycle operation ends.

[91] According to the sixth embodiment, for the voltage applied to the cell transistor, at maximum, the gate-source voltage=gate-drain voltage= $V_{aa}$  or  $V_{pp}-V_{aa}-V_0$ . Moreover, the source-drain voltage= $V_{aa}$ . When  $V_{aa} > V_{tcell}$ ,  $V_0$  value is of the order of 500 mV,  $V_{pp}-V_0 < 2V_{aa}$  is normal, and a voltage not less than  $V_{aa}$  can be prevented from being applied to the cell transistor. That is, the "1" data is only written on the condition that the word line voltage is boosted. Therefore, the source and drain voltages rise, and the high voltage is not applied to the cell transistor. On the other hand, when the "0" data is written, the word line voltage is lowered, and the high voltage is not applied to the cell transistor. Therefore, the threshold voltage of the cell transistor can sufficiently be raised. While the data holding time is maintained, the voltage applied to the memory cell transistor can largely be reduced. Moreover, reduction of the gate oxide film thickness, channel length  $L$ , and the like of the cell transistor can be

realized, the cell size is reduced, and the chip size can be reduced. Furthermore, the size of the transistor can be reduced. When the memory cell is realized by the transistor having a performance as high as that of an LSI, voltage reduction and speed increase can be achieved. Additionally, in the sixth embodiment, the plate line is fixed at  $1/2V_{dd}$ . Therefore, when CN0 of the "1" data drops to  $V_{ss}$ , cell polarization is broken, and therefore the cell needs to be refreshed.

[92] (Seventh Embodiment)

[93] FIG. 9 shows a circuit constitution example for realizing the operation described with reference to FIGS. 8A, 8B.

[94] In the circuit of FIG. 9, a circuit for precharging the bit lines BL and /BL at  $V_{aa}$  and the control signal HEQL are added. Moreover, the PHT signal for separating the sense amplifier circuit and the cell array, and the separation transistor are added. The PHT operation is similar to the PHT operation in FIG. 2. The HEQL operation is also similar to the PHT operation in FIG. 2.

[95] FIG. 8 shows a pair of bit lines BL and /BL and an associated constitution. However, in actuality, a large number of circuits constituted as shown in FIG. 8 are arranged in the word line direction to form the memory cell array.

[96] (Eighth Embodiment)

[97] FIG. 10A shows the circuit constitution of the ferroelectric memory cell in an eighth embodiment of the present invention, and FIG. 10B shows the signal chart.

[98] The memory cell has a constitution in which one cell transistor CT0 and one ferroelectric capacitor CC0 are connected in series, one end is connected to the plate line PL, and the other end is connected to the bit line BL. Examples of the ferroelectric material include PbZrTiO<sub>3</sub>, SrBiTaO<sub>3</sub>, and the like.

[99] The circuit constitution of the memory cell in the eighth embodiment is substantially the same as the circuit constitution of the memory cell in the sixth embodiment of FIG. 8A. Moreover, the signal chart is substantially the same as the signal chart in FIG. 8B.

[100] The eighth embodiment is different from the sixth embodiment in FIGS. 8A, 8B in that the plate line PL is driven between V<sub>ss</sub> and V<sub>aa</sub>. In the conventional ferroelectric memory, the system in which the plate line PL is driven between V<sub>ss</sub> and V<sub>aa</sub> is employed. However, in the eighth embodiment, when the plate line is driven, it is possible to raise the difference between the voltages applied to the capacitor for the "1" data and the "0" data to 2 V<sub>aa</sub>, and to suppress the voltage applied to the cell transistor to be not more than V<sub>aa</sub>. Moreover, unlike the sixth embodiment of FIGS. 8A, 8B, it is unnecessary to refresh the cell.

[101] As shown in FIG. 10A, the memory cell constitution is similar to that of FIG. 8A, but is different in that the plate line is separated for each cell.

[102] The operation of the memory cell of FIG. 10A will be described with reference to the signal chart of FIG. 10B. FIG. 10B shows the respective potentials of the word line WL, plate line PL, bit line BL, and cell node CN0, and

the voltage WL-CN0 between the word line and the cell node.

[103] As shown in FIG. 10B, the bit line is precharged at  $V_{aa}$  during standby, and the plate line is set to  $V_{ss}$ . Thereby, CN0 is stabilized at a potential of  $V_{ss}$  by junction leak, and a refresh operation is unnecessary. In the active state, first the bit line BL is precharged to  $V_{aa}$  from  $V_{ss}$ . Subsequently, the selection word line WL is raised, for example, to the boosted potential  $V_{pp}$  from  $V_{ss}$ , and the cell transistor is turned ON. Thereby, the voltage of  $V_{aa}$  is applied between BL and PL, and the voltage is applied to the capacitor. As a result, the cell data is read into the bit line from the memory cell. In this case, when the word line starts to rise to  $V_{pp}$  from  $V_{ss}$ , and when the data is the "0" data, the potentials of both the cell node CN0 and the bit line BL simultaneously drop to  $V_{aa}-V_0$  from  $V_{aa}$  by reading of the data by polarization/ reverse. On the other hand, when the data is the "1" data, the potentials of the cell node CN0 and bit line BL both drops to  $V_{aa}-V_1$  from  $V_{aa}$  by the capacity of the paraelectric component. Therefore, the gate-source (WL-CN0) and gate-drain (WL-BL) voltages of the cell transistor are both  $V_{pp}-V_{aa}-V_0$ , when the data is "0" data. On the other hand, when the data is the "1" data, the potentials are both  $V_{pp}-V_{aa}-V_1$  at maximum. Moreover, the voltage (BL-CN0) between drain and source is  $V_{aa}$  at maximum. Subsequently, after the cell data is read, all the bit lines are precharged again at  $V_{aa}$ . Thereby, the "1" data is written into all the selected memory cells. In this case, the gate-source voltage and gate-drain voltage of the cell transistor are both  $V_{pp}-V_{aa}$  at maximum, and the source-drain voltage is 0V.

**[104]** Subsequently, the plate line PL is raised to  $V_{aa}$  from  $V_{ss}$ , and further the word line voltage is lowered, for example, to  $V_{aa}$  from  $V_{pp}$ . The bit line voltage is unchanged at  $V_{aa}$  when the written data is the "1" data, and is lowered to  $V_{ss}$  with the "0" data. Thereby, when the written cell data is "1", the cell node CN0 indicates  $V_{aa}$ , the bit line voltage is  $V_{aa}$ , and the voltage applied to the cell transistor therefore drops. That is, the gate-source voltage of the cell transistor is 0V, the gate-drain voltage is 0V, and the source-drain voltage drops to 0V. On the other hand, in this case, when the data to be written is "0", and when the word line voltage  $V_{aa}$  is higher than the threshold voltage of the cell transistor (i.e.,  $V_{aa} > V_{tcell}$ ),  $V_{ss}$  of the "0" data is propagated to the cell node CN0 from the bit line. Therefore, the cell node CN0 indicates  $V_{ss}$ , the bit line voltage is  $V_{ss}$ , and therefore the voltage applied to the cell transistor drops. That is, the gate-source voltage of the cell transistor is  $V_{aa}$ , the gate-drain voltage is  $V_{aa}$ , and the source-drain voltage drops to 0V. Thereafter, the voltages of the plate line and word line are lowered to  $V_{ss}$ , the bit line is precharged at  $V_{ss}$ , and one-cycle operation ends.

**[105]** (Ninth Embodiment)

**[106]** FIG. 11 shows a circuit constitution for realizing the operation described with reference to FIGS. 10A, 10B.

**[107]** FIG. 11 shows a pair of bit lines BL and /BL and the associated constitution. However, in actuality, a large number of circuits constituted as shown in FIG. 11 are arranged in the word line direction to form the memory cell array.



**[108]** This constitution is different from the ferroelectric memory of a conventional plate driving type in that a driving signal PHT for separating the bit line of the cell array and the bit line of the sense amplifier and the separation transistor are disposed. Additionally, the equalization circuit to Vaa is disposed on the memory cell side in FIG. 11, but may also be disposed on the sense amplifier side.

**[109]** (Tenth Embodiment)

**[110]** FIG. 12A shows a circuit constitution of the ferroelectric memory cell in a tenth embodiment of the present invention, and FIG. 12B shows the signal chart.

**[111]** The memory cell has a constitution in which one cell transistor CT0 and one ferroelectric capacitor CC0 are connected in series, one end is connected to the plate line PL, and the other end is connected to the bit line BL. Examples of the ferroelectric material include PbZrTiO<sub>3</sub>, SrBiTaO<sub>3</sub>, and the like.

**[112]** The circuit constitution of the memory cell in the tenth embodiment is substantially the same as the circuit constitution of the memory cell in the eighth embodiment of FIG. 10A. Moreover, the signal chart is substantially the same as the signal chart in FIG. 10B.

**[113]** The tenth embodiment is different from the eighth embodiment shown in FIGS. 10A, 10B in that the plate line PL is once raised to Vaa from Vss, and is thereafter lowered to Vss, and the paraelectric component of the ferroelectric capacitor is eliminated. In this state, the signal is amplified by the sense amplifier,

thereafter the bit line BL is raised to Vaa, the word line WL is raised to Vpp, and "1" is written into the memory cell. Thereafter, the word line WL is lowered to Vaa, the plate line is again raised to Vaa, and "0" is written into the memory cell. In this manner, the voltage applied to the cell transistor is reduced. As described above, the plate line is raised and lowered twice in the system of the embodiment.

**[114]** (Eleventh Embodiment)

**[115]** FIG. 13A shows a circuit diagram of the ferroelectric memory cell in an eleventh embodiment of the present invention, and FIG. 13B shows the signal chart. Similarly as the memory cell disclosed in U.S. Patent No. 5,903,492 of the present inventor, the ferroelectric memory cell in the eleventh embodiment of FIG. 13A is constituted by connecting one cell transistor and one ferroelectric capacitor in parallel. One memory cell block is constituted by connecting a plurality of parallel connected memory cells in series, one end is connected to the bit line via a block selection transistor, and the other end is connected to the plate line. According to the constitution, a flat transistor can be used to realize the memory cell having a  $4F^2$  size. Even in this constitution, as shown in FIG. 13B, while the voltages of the word line and block selection line are boosted to Vpp, the "1" data is written. While the voltage is lowered to Vaa, the "0" data is written. Thereby, the voltages applied to the cell transistor and block selection transistor are reduced to be not more than Vaa. The cell transistor can be reduced, the cell size is reduced, and the chip size can be reduced.

[116] In the eleventh embodiment, the plate line is fixed to  $1/2V_{aa}$ . FIG. 13B shows a block selection signal BS0, the respective potentials of the word line WL, bit line BL, and cell node CN1, and a word line WL1-cell node voltage WL1-N1.

[117] As shown in FIG. 13B, during the standby, the bit line is precharged at  $V_{aa}$ . At this time, all word line WL0-3 voltages are  $V_{pp}$ , block selection signal BS0 is  $V_{ss}$ , and plate line PL voltage =  $1/2V_{aa}$ . Therefore, the gate-source voltage and gate-drain voltage of the cell transistor are  $V_{pp} - 1/2V_{aa}$ . Therefore, with  $V_{pp} < 1.5V_{aa}$ , the applied voltage can be less than  $V_{aa}$ . The source-drain voltage is 0V. For the voltage applied to the block selection transistor, the gate-source voltage = 0V, gate-drain voltage =  $-V_{aa}$ , the source-drain voltage =  $V_{aa}$ , and the applied voltage is small.

[118] When ferroelectric capacitor C1 data is read during the operation, a word line WL2 is lowered, for example, to  $V_{ss}$  from  $V_{pp}$ , the block selection signal BS0 is raised to  $V_{pp}$ , the voltage of  $1/2V_{aa}$  is applied to the selected ferroelectric capacitor, and the cell data is read into the bit line. At this time, each cell node potential changes in a direction so as to rise higher than  $1/2V_{aa}$ . Therefore, the voltages applied to the boosted block selection signal BS0 and the transistors of the word lines WL0, WL1 change in a moderated direction. Subsequently, all the bit lines are precharged at  $V_{aa}$ . Thereby, the "1" data is written into all the selected memory cells. At this time, the gate-drain voltages and gate-source voltages of all the transistors on a bit line side of a selected cell are all  $V_{oo} - V_{aa}$ . The gate-source voltage of the selected cell is  $-1/2V_{aa}$ , the gate-drain

voltage is  $V_{aa}$ , and the source-drain voltage is  $1/2V_{aa}$ . Moreover, the gate-drain voltages and gate-source voltages of all the cell transistors on the plate side of the selected cell are all  $V_{pp}-2V_{aa}$ , the source-drain voltage is 0V, and the voltages applied to all the transistors are therefore small. The word line voltages WL0 and WL1 and block selection signal BS0 on the bit line side of the selected cell are lowered, for example, to  $V_{aa}$  from  $V_{pp}$ . When the written data is the "1" data, the bit line voltage is unchanged at  $V_{aa}$ . The voltage is lowered to  $V_{ss}$  with the "0" data. Thereby, when the cell data to be written is "1", the cell node CN1 has a voltage of  $V_{aa}$ , the bit line voltage is  $V_{aa}$ , and therefore the voltages applied to the transistors of the word lines WL0, WL1, BS0 drop. That is, the gate-source voltage of the transistor of the word line WL0, WL1, BS0 is 0V, the gate-drain voltage is 0V, and the source-drain voltage drops to 0V. On the other hand, when the cell data to be written is "0" at this time, and when the word line voltage  $V_{aa}$  is higher than the threshold voltage of the cell transistor or the block selection transistor (i.e.,  $V_{aa} > V_{tcell}$ ),  $V_{ss}$  of the "0" data is propagated to the cell node CN1 from the bit line. Therefore, the cell node CN1 indicates  $V_{ss}$ , the bit line voltage is  $V_{ss}$ , and the voltages applied to the transistors of the word lines WL0, WL1, BS0 therefore drop. That is, the gate-source voltages of the transistors of the word lines WL0, WL1, BS0 are  $V_{aa}$ , the gate-drain voltage is  $V_{aa}$ , and the source-drain voltage drops to 0V. Thereafter, the block selection signal BS0 is lowered to  $V_{ss}$ , the word line is raised to  $V_{pp}$ , the bit line is precharged at  $V_{aa}$ , and one-cycle operation ends. In this manner, the voltage applied to the cell transistor or the block selection transistor is  $V_{aa}$  or  $V_{pp}-1/2V_{aa}$  at maximum, and the

conventional voltage of  $V_{pp}$  is not applied. Additionally, in this system, even when the plate line is fixed at  $1/2V_{dd}$  during standby, the cell transistor having the ferroelectric capacitor ON is short-circuited, the cell data is not destroyed, and the refresh operation is unnecessary.

**[119]** (Twelfth Embodiment)

**[120]** FIG. 14A shows a circuit constitution of the ferroelectric memory in a twelfth embodiment of the present invention, and FIG. 14B shows the signal chart.

**[121]** The embodiment is different from the embodiment of FIGS. 13A, 13B in that the word lines WL0 to WL3, BS0 are set to  $V_{aa}$  during standby. With respect to the threshold voltage  $V_{tcell}$  of the cell transistor,  $V_{pp} - 1/2V_{aa} > V_{tcell}$ . Then, even with  $PL = 1/2V_{dd}$ ,  $WL_i = V_{aa}$  during the standby, the cell transistor is ON. That is, the word lines WL0 to WL3, BS0 may be at  $V_{aa}$  during the standby. Thereby, the applied voltage and power consumption during standby can be reduced. Moreover, in the embodiments of FIGS. 13A, 13B, 14A, 14B, it is seen that with  $V_{pp} - 1/2V_{aa} > V_{tcell}$  in the active state, the word line voltage of the cell transistor on the plate side from the selected cell transistor may also be lowered to  $V_{aa}$ .

**[122]** (Thirteenth Embodiment)

**[123]** FIG. 15 shows the circuit constitution for realizing the operation described with reference to FIGS. 13A, 13B, or 14A, 14B.

**[124]** FIG. 15 shows a pair of bit lines BL and /BL and the associated constitution. However, in actuality, a large number of circuits constituted as shown in FIG. 15 are arranged in the word line direction to form the memory cell array.

**[125]** In the circuit of FIG. 15, the separation transistor between cell array and sense amplifier and the precharge circuit to Vaa on the cell array side are connected to the sense amplifier circuit disclosed in the U.S. Patent No. 5,903,492 of the present inventor.

**[126]** (Fourteenth Embodiment)

**[127]** FIG. 16A shows a circuit constitution of the ferroelectric memory in a fourteenth embodiment of the present invention, and FIG. 16B shows the signal chart.

**[128]** The embodiment is different from the embodiment of FIGS. 13A, 13B in that the plate line is driven between Vss and Vaa, a voltage of 2Vaa applied to the cell capacitor is secured between the "1" data and the "0" data. While further a large signal and low voltage operation is realized, the voltages applied to the cell transistor and block selection transistor are moderated.

**[129]** As shown in FIG. 16B, the bit line is precharged at Vaa during standby. At this time, all word lines WL0 to 3 voltages are Vaa, the block selection signal BS0 is Vss, and plate line PL voltage=0V. Therefore, the gate-source voltage and gate-drain voltage of the cell transistor are Vaa, and the applied voltage can be moderated. The source-drain voltage is 0V. The voltage applied to the

block selection transistor is small. That is, the gate-source voltage of the block selection transistor = 0V, the gate-drain voltage = -V<sub>aa</sub>, and the source-drain voltage = V<sub>aa</sub>. All applied voltages are small.

**[130]** When the ferroelectric capacitor C1 data is read during operation, the word line WL2 is lowered, for example, to V<sub>ss</sub> from V<sub>aa</sub>. The block selection signal BS0 is raised to V<sub>oo</sub>, the voltage of V<sub>aa</sub> is applied to the selected ferroelectric capacitor, and the cell data is read into the bit line. At this time, each cell node potential rises to be higher than 0V, and the voltages applied to the transistors of the boosted block selection signal BS0 and word lines WL0, WL1 change in a moderated direction. Subsequently, after the "0" or "1" data is read, the cell data is read, and all the bit lines are precharged at V<sub>aa</sub>. Thereby, the "1" data is written into all the selected memory cells. At this time, the gate-drain voltage and gate-source voltage of all the transistors on the bit line side from the selected cell are V<sub>pp</sub>-V<sub>aa</sub>, the gate-source voltage of the selected cell is 0V, the gate-drain voltage is V<sub>aa</sub>, and the source-drain voltage is V<sub>aa</sub>. Moreover, the gate-drain voltage and gate-source voltage of all the cell transistors on the plate line side from the selected cell are V<sub>pp</sub>-V<sub>aa</sub>, the source-drain voltage is 0V, and all the voltages applied to the transistors are small. Furthermore, the gate-drain voltage and gate-source voltage of the transistors on the plate line side from the selected cell are V<sub>aa</sub>, and the drain-source voltage is 0V. Subsequently, while the plate line is raised to V<sub>aa</sub> from V<sub>ss</sub>, the word line on the plate line side from the selected cell is raised to V<sub>pp</sub>, and a plate potential of V<sub>aa</sub> is applied to the selected cell. Subsequently, the word line voltages WL0,

WL1 and block selection signal BS0 on the bit line side from the selected cell are lowered, for example, to Vaa from Vpp. When the written data is the "1" data, the bit line voltage is unchanged at Vaa. The voltage is lowered to Vss with the "0" data. Thereby, when the cell data to be written is "1", the cell node CN1 indicates Vaa, the bit line voltage is Vaa, and therefore the voltages applied to the transistors of the word lines WL0, WL1, BS0 drop. That is, the gate-source voltage of the transistors of the word lines WL0, WL1, BS0 is 0V, the gate-drain voltage is 0V, and the source-drain voltage drops to 0V. On the other hand, at this time, when the cell data to be written is "0", and when the word line voltage Vaa is higher than the threshold voltage of the cell transistor or the block selection transistor (i.e.,  $V_{aa} > V_{tcell}$ ), Vss of the "0" data is propagated to a cell node N1 from the bit line. Therefore, the cell node N1 indicates Vss, the bit line voltage is Vss, and the voltages applied to the transistors of the word lines WL0, WL1 and block selection signal BS0 therefore drop. That is, the gate-source voltages of the transistors of the word lines WL0, WL1 and block selection signal BS0 are Vaa, the gate-drain voltage is Vaa, and the source-drain voltage drops to 0V. Thereafter, the block selection signal BS0 is lowered to Vss, the word line is raised to Vaa, the bit line is precharged at Vaa, and one-cycle operation ends.

**[131]**As described above, according to the present system, the voltage applied to the cell transistor or the block selection transistor is Vaa at maximum, and the voltage of Vpp is not applied as in the conventional system. Additionally, also in the present system, the cell transistor having the ferroelectric capacitor ON is



short-circuited, the cell data is not collapsed, and the refresh operation is unnecessary.

**[132]** (Fifteenth Embodiment)

**[133]** FIG. 17 shows the circuit constitution for realizing the operation described with reference to FIGS. 16A, 16B.

**[134]** FIG. 17 shows a pair of bit lines BL and /BL and the associated constitution. However, in actuality, a large number of circuits constituted as shown in FIG. 17 are arranged in the word line direction to form the memory cell array.

**[135]** In the circuit of FIG. 17, a separation transistor Ts between a cell array and sense amplifier and a precharge circuit PRE to Vaa on the cell array MA side are connected to a sense amplifier circuit S/A disclosed in the U.S. Patent No. 5,903,492 of the present inventor.

**[136]** In the DRAM or the ferroelectric memory of each aforementioned embodiment, the voltage applied to the cell transistor can be moderated, the cell transistor can be reduced, and reliability can be enhanced. On the other hand, even when the size of the gate oxide film or the like of the cell transistor in the DRAM or the ferroelectric memory according to the respective embodiments can be reduced, a transistor having an oxide film thickness different from the thickness of the gate oxide film of the cell transistor needs to be used in order to secure reliability in the core circuit or the boosted voltage circuit for driving the word line, or a circuit portion with the high voltage applied thereto in an I/O circuit according to the conventional art.

**[137]** FIGS. 18 to 23 show a circuit constitution in which a high voltage is not applied even with use of the transistor having a reduced size in the core circuit for driving the word line, boosted voltage generation circuit, I/O circuit, or the like.

**[138]** FIG. 18A shows a circuit constitution of a row decoder applicable to the DRAM or the ferroelectric memory according to the respective embodiments, and FIG. 18B shows the signal chart. The potential of a word line  $W_{Lm}$  changes to  $V_{pp}$  from  $V_{ss}$  and further to  $V_{ss}$  from  $V_{aa}$  ( $=V_{int}$ ) according to the present invention.

**[139]** When  $WDRV$  indicates a power signal,  $W_{Lm}$  is in an H level state, and  $WDRV$  is set to  $V_{pp}$ ,  $V_{pp}$  is outputted to  $W_{Lm}$ . When  $WDRV$  is set to  $V_{aa}$  ( $=V_{int}$ ),  $V_{aa}$  ( $=V_{int}$ ) is outputted to  $W_{Lm}$ . A portion to which  $V_{pp}$  is applied is a circuit constitution in which two stages of NMOS transistors and two stages of PMOS transistors are connected in series. For example, with  $W_{Lm}=V_{pp}$ , for the NMOS driver transistor on a  $V_{pp}$  side as the final stage, gate= $V_N$ . Therefore, when drain= $V_{pp}$ , source= $V_N-V_t$  and the source potential is a potential dropping by the threshold value. Moreover, the gate-drain voltage= $V_{pp}-V_N$ , gate-source voltage= $V_t$ , drain-source voltage= $V_{pp}-V_N+V_t$ , and the voltage is moderated. For the NMOS driver transistor on a  $V_{ss}$  side as the final stage, drain= $V_N-V_t$ , the gate voltage is  $V_N-V_t$  because of a drop of the previous stage by the threshold value, the gate-drain voltage= $0V$ , gate-source voltage= $V_N-V_t$ , drain-source voltage= $V_N-V_t$ , and the voltage is moderated. The potential of an output signal  $K0$  of a connection node of the PMOS driver transistor of a second stage as the final stage is  $V_{pp}-V_P$  during selection of the word line. With substantial  $V_{pp}-V_P=V_{aa}$ ,

during lowering of WDRV to Vaa, a transistor in which the signal K9 is inputted into the gate and WDRV is inputted into the source is possibly turned OFF. However, a direction in which the signal K0 drops is a direction in which the transistor with Vp inputted thereto is turned ON. Therefore, when WDRV is lowered to Vaa from Vpp, the transistor is ON, the potential of the signal K0 drops due to coupling, and the transistor is prevented from being off. Moreover, WDRV may vary among Vss-Vaa-Vpp. Then, the state K0=Vpp exists with Vpp=0V, and therefore a voltage of Vpp is applied to the transistor.

**[140]** FIG. 19A shows another circuit constitution of the row decoder applicable to the DRAM or the ferroelectric memory according to the respective embodiments, and FIG. 19B shows the signal chart. Different from FIGS. 18A, 18B, in the circuit constitution, all boosted voltage portions are WDRV power sources, WDRV varies between Vpp-Vaa, and thereby the word line W<sub>Lm</sub> can change to Vpp from Vss and further to Vss from Vaa. When WDRV reaches Vpp, the VP potential is also raised, and the applied voltage of PMOS is moderated. Additionally, the row decoder circuits described with reference to FIGS. 18A, 18B and FIGS. 19A, 19B can also be applied to the PHT signal generation circuit and block selection signal generation circuit.

**[141]** FIG. 20A shows a constitution of the signal generation circuit for the row decoder, and FIG. 20B shows the signal chart. In FIG. 20A, a WDRV signal to be applied to the row decoder circuits described with reference to FIGS. 18A, 18B, and FIGS. 19A, 19B is generated.

**[142]** While variation of the WDRV potential between  $V_{pp}$  and  $V_{aa}$  ( $=V_{int}$ ) is realized, the voltages applied to the respective transistors are moderated. Additionally,  $V_{aa}$  is an operation voltage inside the chip, and  $V_{aa}$  is generally generated by lowering a power source voltage  $V_{dd}$  outside the chip by a step-down circuit disposed inside the chip.

**[143]** FIG. 21A shows a boosted voltage potential  $V_{pp}$  generation circuit applicable to the DRAM or the ferroelectric memory according to the respective embodiments, and FIG. 21B shows the signal chart. While the boosted voltage potential  $V_{pp}$  is generated, the voltages applied to the respective transistors can be moderated.

**[144]** FIG. 22A shows another boosted voltage potential  $V_{pp}$  generation circuit applicable to the DRAM or the ferroelectric memory according to the respective embodiments, and FIG. 22B shows the signal chart. While the boosted voltage potential  $V_{pp}$  is generated, the voltages applied to the respective transistors can be moderated.

**[145]** FIG. 23 shows an output buffer circuit applicable to the DRAM or the ferroelectric memory according to the respective embodiments. While an output signal of a  $V_{ss}$ - $V_{dd}$  amplitude is generated, the voltages applied to the respective transistors can be moderated.

**[146]** FIG. 24A shows an example of the gate oxide film thickness of the transistor in a conventional DRAM-Logic mixed chip. FIGS. 24B, 24C show examples of the gate oxide film thickness of the transistor in a case in which the constitutions shown in FIGS. 1A to 23 are used in the

DRAM-Logic mixed chip. Additionally, the oxide film thickness example is also applicable to the ferroelectric memory-Logic mixed chip.

**[147]** FIG. 24A shows the gate oxide film thickness example of the transistor in the conventional DRAM-Logic mixed chip. Since the high voltage is applied to the memory cell, core circuit, or I/O circuit, the oxide film is as thick as 80A. Moreover, in the conventional example, there is a case in which the oxide films of all the transistors are thick. In this case, the process cost is low, but the performance of the logic section is largely deteriorated.

**[148]** FIG. 24B shows the gate oxide film thickness example of the transistor in the DRAM-Logic mixed chip to which the respective embodiments shown in FIGS. 1A to 17 are applied. In this case, the oxide film of the transistor only of the core circuit or the I/O circuit is as thick as 80A. However, the gate oxide film of the transistor of the logic circuit, memory cell, or peripheral circuit is as thin as 50A. The cell transistor can be reduced, and the cell and chip sizes are small.

**[149]** FIG. 24C shows the gate oxide film thickness example of the transistor in the DRAM-Logic mixed chip to which the respective embodiments shown in FIGS. 1A to 23 are applied. In this case, the oxide film of the transistor in all the circuits is as thin as 50A, high performance is achieved, and the process cost is low.

**[150]** FIG. 25A shows an example of the gate oxide film thickness of the transistor in the conventional DRAM, and FIGS. 25B, 25C, 25D show examples of the gate oxide film

thickness of the transistor in the DRAM chip to which the respective embodiments shown in FIGS. 1A to 23 are applied. The present embodiment is also applicable to the ferroelectric memory chip.

**[151]** FIG. 25A shows an example of the gate oxide film thickness of a conventional transistor in the conventional DRAM. The oxide films of all the transistors are as thick as 80A. In this case, the process cost is small, but the performance is inferior.

**[152]** In FIG. 25B, the oxide films of the transistors of the memory cell, core circuit, and I/O circuit are as thick as 80 A, because the high voltage is applied to the memory cell, core circuit, and I/O circuit. The oxide film of the transistor only of the peripheral circuit is as thin as 50A. In this case, although the peripheral circuit performance is enhanced, the process cost is high.

**[153]** FIG. 25C shows the gate oxide film thickness example of the transistor in the DRAM chip to which the respective embodiments shown in FIGS. 1A to 17 are applied. The gate oxide film of the transistor only of the core circuit or the I/O circuit is as thick as 80A. The oxide film of the transistor of the memory cell or the peripheral circuit is as thin as 50A. In this case, the cell transistor can be reduced, and the chip size is small.

**[154]** FIG. 25D shows the gate oxide film thickness example of the transistor in the DRAM chip to which the respective embodiments shown in FIGS. 1 to 22 are applied. The oxide film of the transistor in all the circuits is as

thin as 50Å. While the high performance is achieved, the process cost is low, and the cell and chip sizes are small.

[155] FIG. 26A shows a row decoder circuit constitution applicable to the DRAM or the ferroelectric memory according to the respective embodiments, and FIG. 26B shows the signal chart. FIG. 27A shows an example of the circuit for generating a signal WDRV<sub>k</sub> to the row decoder circuit constitution applicable to the DRAM or the ferroelectric memory according to the respective embodiments. FIG. 27B shows the signal chart. The circuit constitutions of FIGS. 26A, 27A are different from the circuit constitutions of FIGS. 18A, 19A, and 20A in that the PMOS transistor has a one stage constitution. The PMOS transistor has little influence of a hot carrier, and is not easily deteriorated, and the high voltage can be applied only to the PMOS transistor. In this example, WDRV<sub>k</sub> changes to V<sub>pp</sub> from V<sub>ss</sub>, further to V<sub>ss</sub> from V<sub>aa</sub>, and the word line WL<sub>m</sub> can change to V<sub>pp</sub>, V<sub>aa</sub>, V<sub>ss</sub> from V<sub>ss</sub>.

[156] The present invention has been described based on the embodiments, but can be variously modified and implemented within the scope of the present invention.

[157] According to the present invention, an excessively large voltage can be prevented from being applied to the cell transistor.

[158] Therefore, the threshold voltage of the cell transistor can be raised. While the data holding time is maintained, the voltage applied to the cell transistor is reduced, the cell transistor can be reduced, and the cell

and chip sizes can be reduced. Moreover, the size reduction of the transistor can be achieved. When the memory cell is realized by a transistor having a performance as high as that of an LSI, a voltage reduction and speed increase can be achieved.

**[159]** Additional advantages and modifications will readily occur to those skilled in the art. Therefore, the invention in its broader aspects is not limited to the specific details and representative embodiments shown and described herein. Accordingly, various modifications may be made without departing from the spirit or scope of the general inventive concept as defined by the appended claims and their equivalents.